

NITROUS OXIDE MEASUREMENT

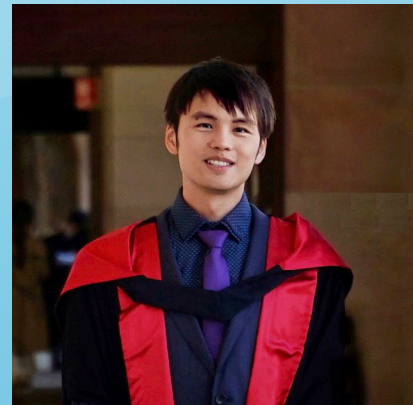
IN A PILOT MABR

(Part of Watercare's efforts to reduce operational emissions)

Kevan Brian – Technology Innovation Manager, Watercare

Acknowledgements:

- Apra Golta-Boyle – Watercare
- Chris Thurston - Watercare
- Prof Liu Ye, Dr Haoran Duan and Ziping Wu – University of Queensland



PRESENTATION OVERVIEW

- Background
- Pilot Project Details
- Results
- Key Learnings
- Future Work

Background

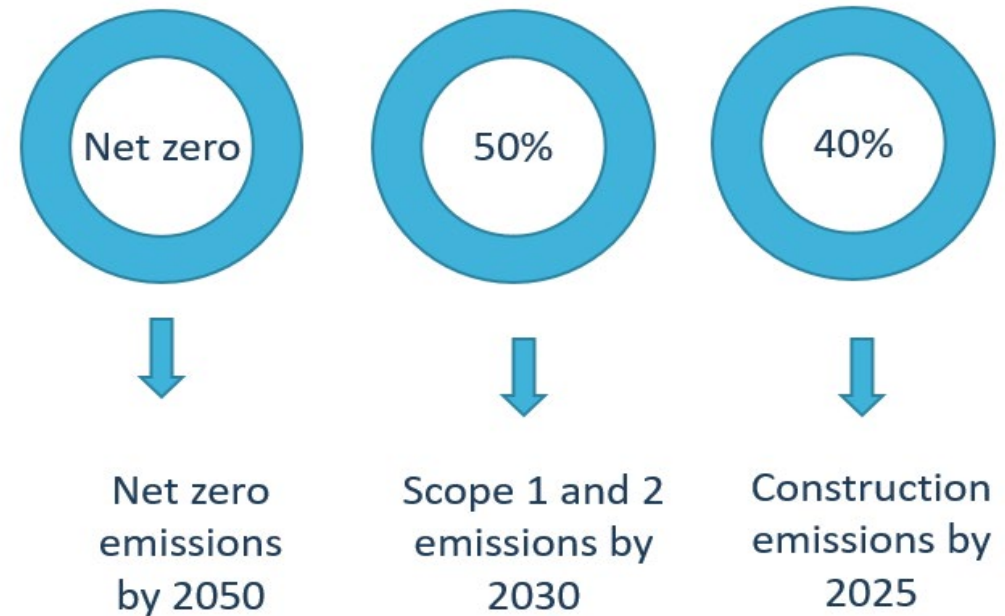
(a) GHG Emissions Targets

“The cumulative scientific evidence is unequivocal: climate change is a threat to human well being and planetary health.

Any further delay in action on adaptation and mitigation will miss a **brief and rapidly closing window of opportunity to secure a liveable and sustainable future for all.**”

IPCC Sixth Assessment Report, 2022

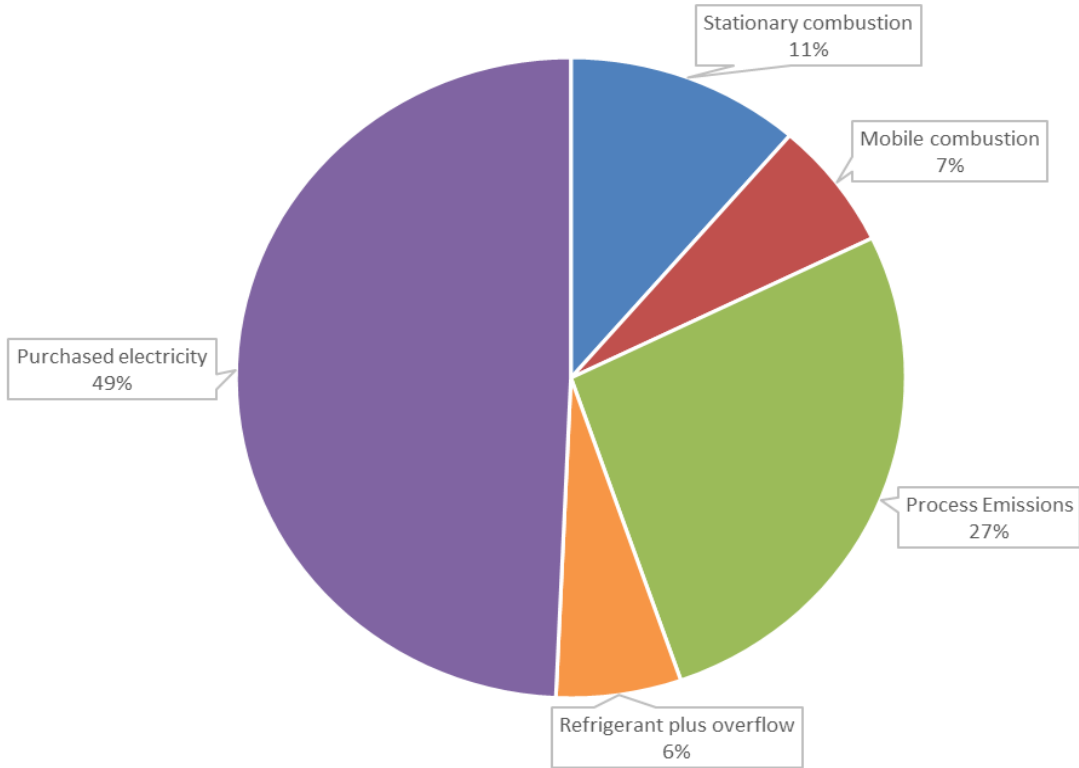
Watercare Commitments



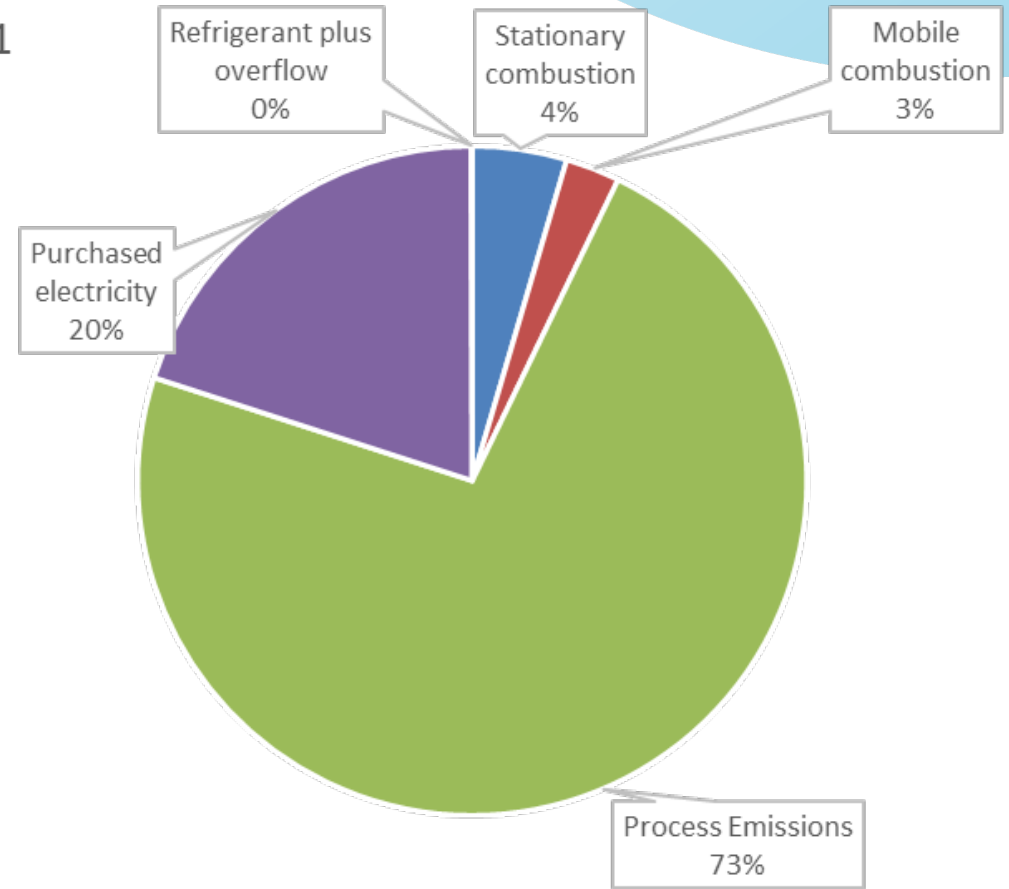
Background

(b) Operational Emissions

FY21 Old EF's



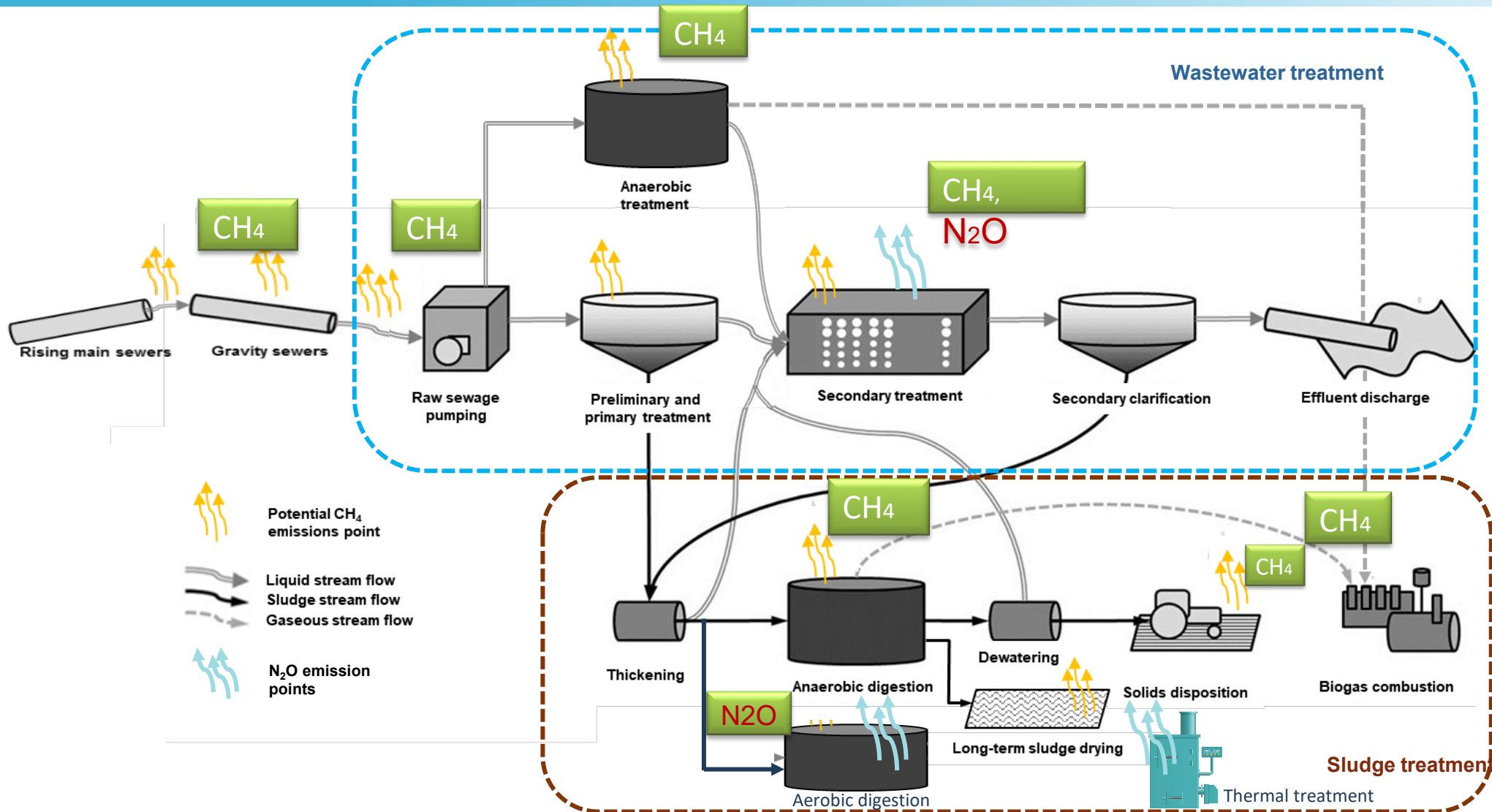
FY21



- Stationary combustion
- Mobile combustion
- Process Emissions
- Purchased electricity
- Refrigerant plus overflow

Background

(c) WHERE THE EMISSIONS COME FROM



Background

(d) Watercare Emissions Strategy

- Develop reduction roadmap
- Monitor emissions from existing processes to establish baseline
- Investigate technology solutions to reduce emissions on new assets
- Develop mitigation strategies to reduce emissions on new and existing WWTP's

Pilot Project Details

(a) Membrane Aerated Bioreactor – why pilot for N₂O



- MABR claimed to have lower N₂O emissions than other “high rate” processes
- Good environment to test equipment and learn how to use it
- Pilot infrastructure already established and equipment already running



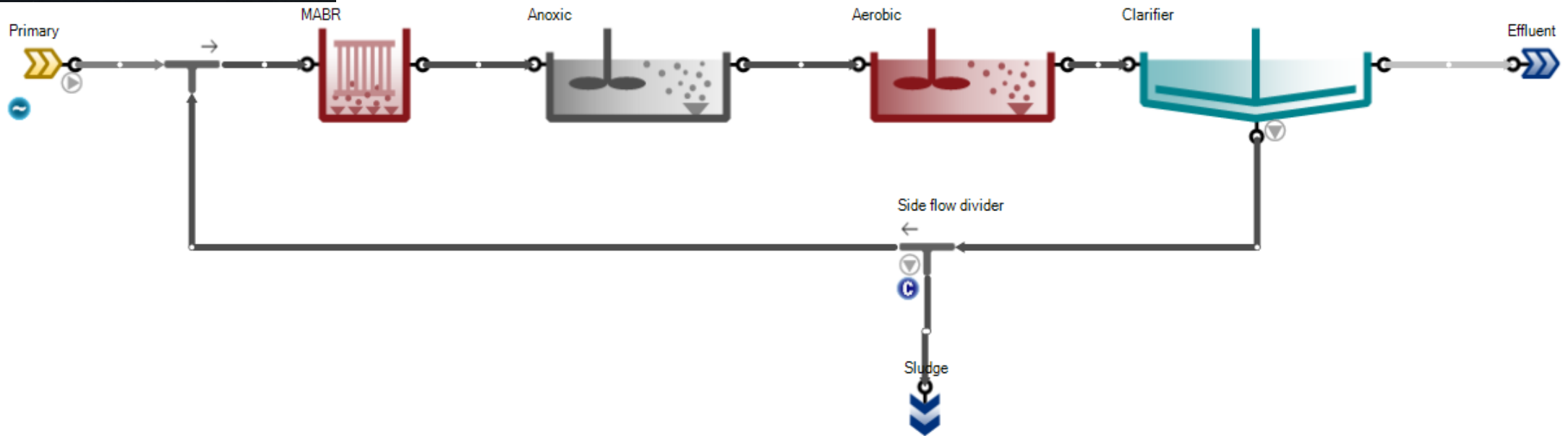
Pilot Project Details

(b) Goals

- Establish an emissions factor for hybrid MABR
- Look for cause and effect in data sets
- Learn how to use measurement equipment and how to manage data
- Learn about what can be applied to full scale measurements

PILOT PROJECT DETAILS

(c) Reactor layout



PILOT PROJECT DETAILS

(d) N₂O Monitoring Equipment

MABR Offgas



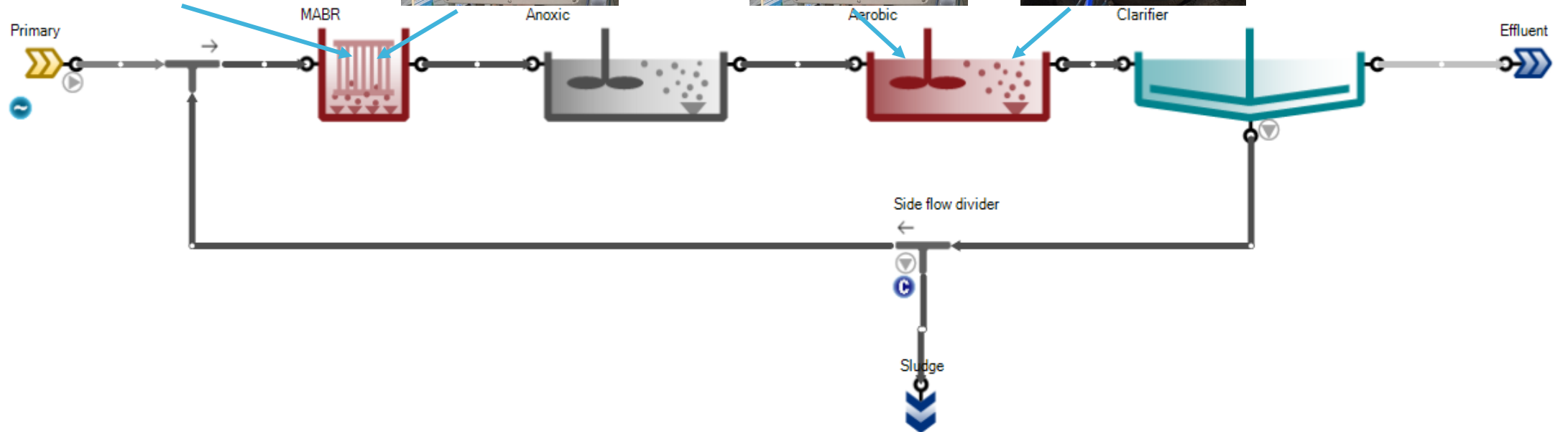
MABR Liquid



AS Liquid



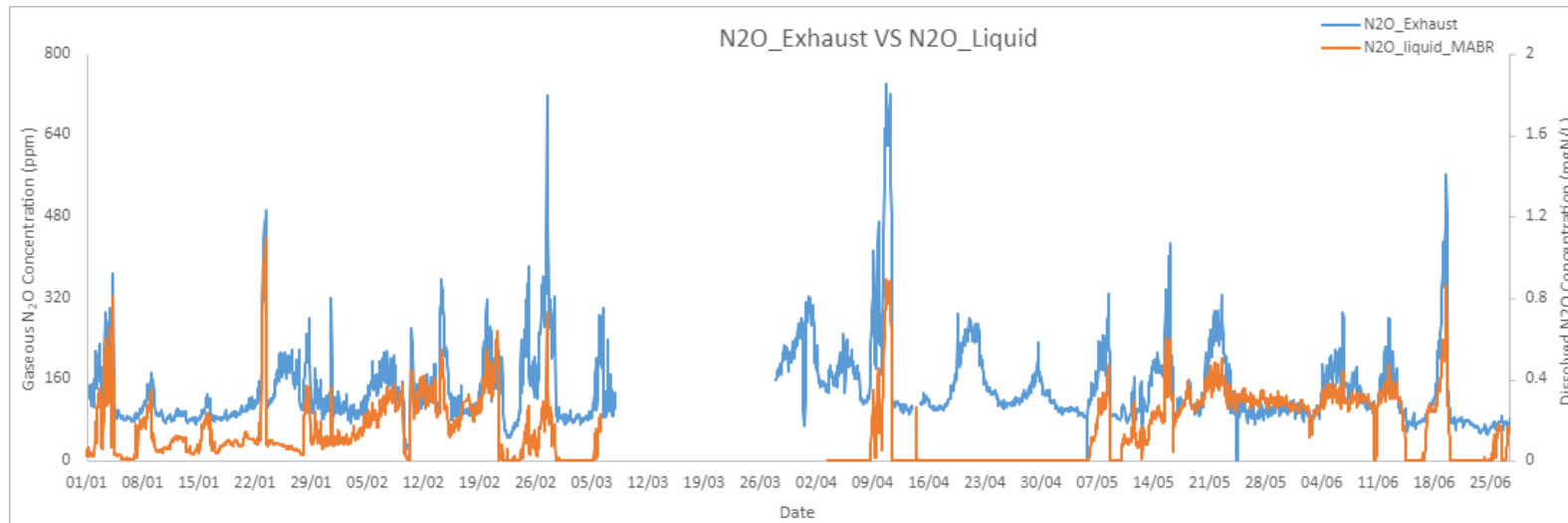
AS Offgas



(i) RESULTS

Raw Measurements

Raw Measurements

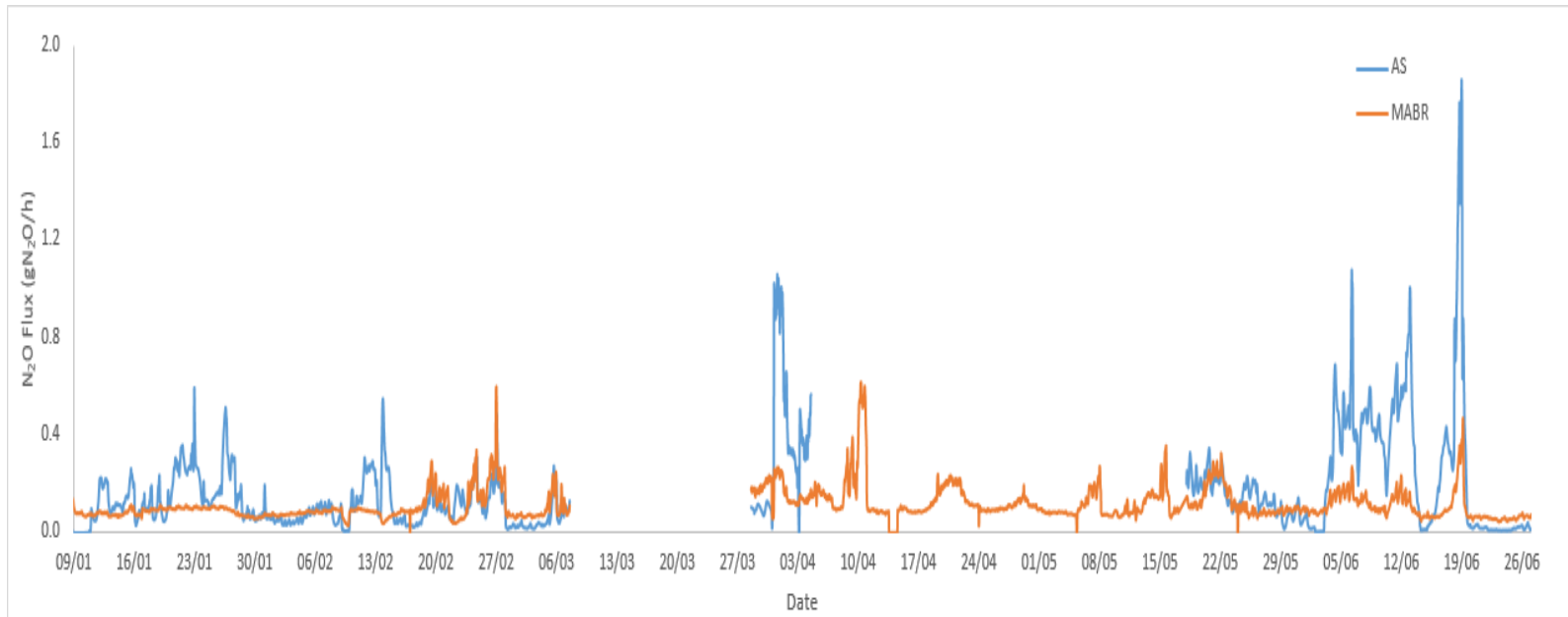


Key Points:

- N₂O production quite variable, even though most operating conditions are constant
- High dissolved N₂O always equals higher gas phase concentrations
- When no liquid phase N₂O there is still gas phase N₂O

(ii) RESULTS

N₂O Flux

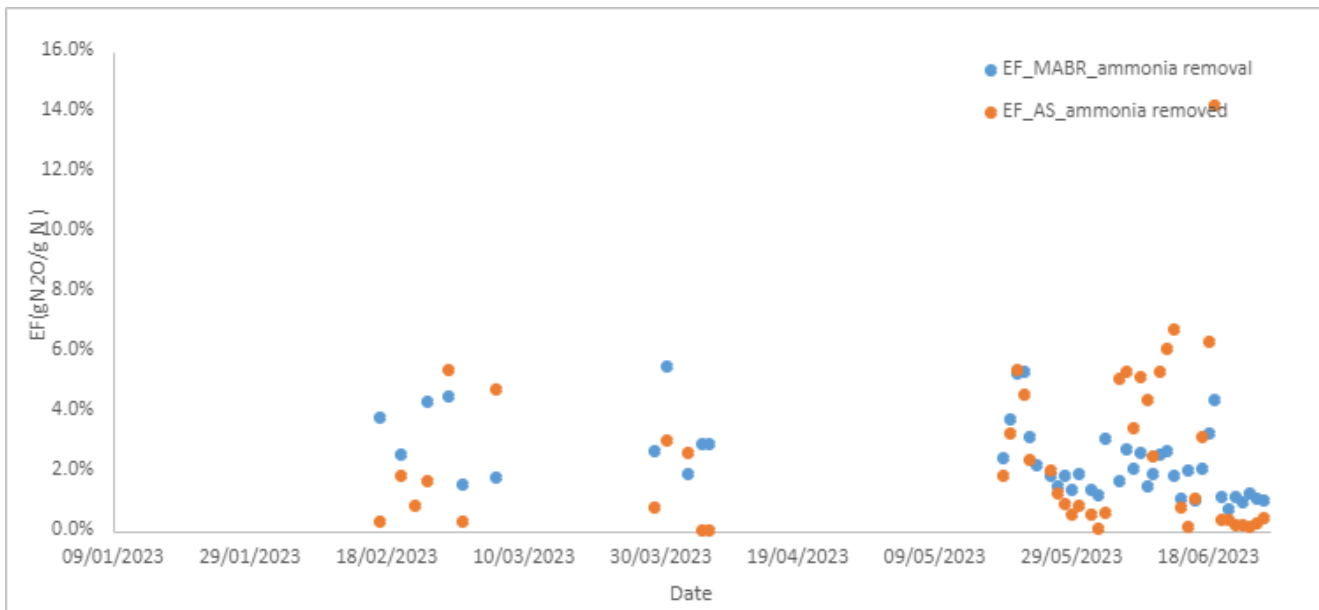


Key Points:

- N₂O production in AS looks higher than in MABR (given AS does less work)
- AS emissions affected by upstream dissolved N₂O
- Periods where AS is a lot higher than MABR

(iii) RESULTS

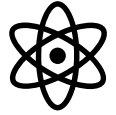
Emissions factors (IPCC and NGERs)



Key Points:

- Emissions factor for whole system about 2% (0.02gN₂O/gN)
- MABR and AS factors are variable
- How different is the measured factor to other processes?

KEY LEARNINGS



Need a carrier gas in some conditions



An understanding of mass transfer is critical



Treat quoted emissions with caution



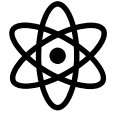
Operational conditions may be more important than the process

FUTURE WORK

- ☑ Detailed cause and effect experiments undertaken
- ☑ Mechanisms for N₂O in MABR and AS identified
- ☑ Mitigation strategies formulated and tested (up to 90% reduction)
- + More work with modelling needed to test scenarios
- + Full results to be published in early 2024



SUMMARY



Established our first measured emissions factor for N₂O



Gained an understanding of how instrumentation works



Developed cause/effect relationships and mitigation strategies



Established that details on operational conditions are needed to understand data

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kevan.brian2@water.co.nz

THANK YOU