



Tauranga City Council: WWTP Energy and Carbon Assessment

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Opportunities



Make the most of existing assets



Identify upgrades which provide a net benefit



Build efficiency in to expansion or growth plans



Avoid over-capitalisation

Assessment Steps

Decide
on

Decide on framework:

- Performance metrics
- System Boundary

Establish

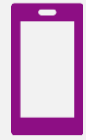
Establish baseline

- Current performance
- Future growth and current expansion plans

Identify
and
Assess

Identify and Assess improvement opportunities

Framework Development



System boundaries



Performance metrics



The goal of the assessment



Any constraints on the system.

Baseline Assessment

Reference point
for assessing
proposed
changes
against

Typically based
on current
operational
performance

Can incorporate
future growth
and planned
upgrades

- Most recent year
- 3-5 years

Chapel St

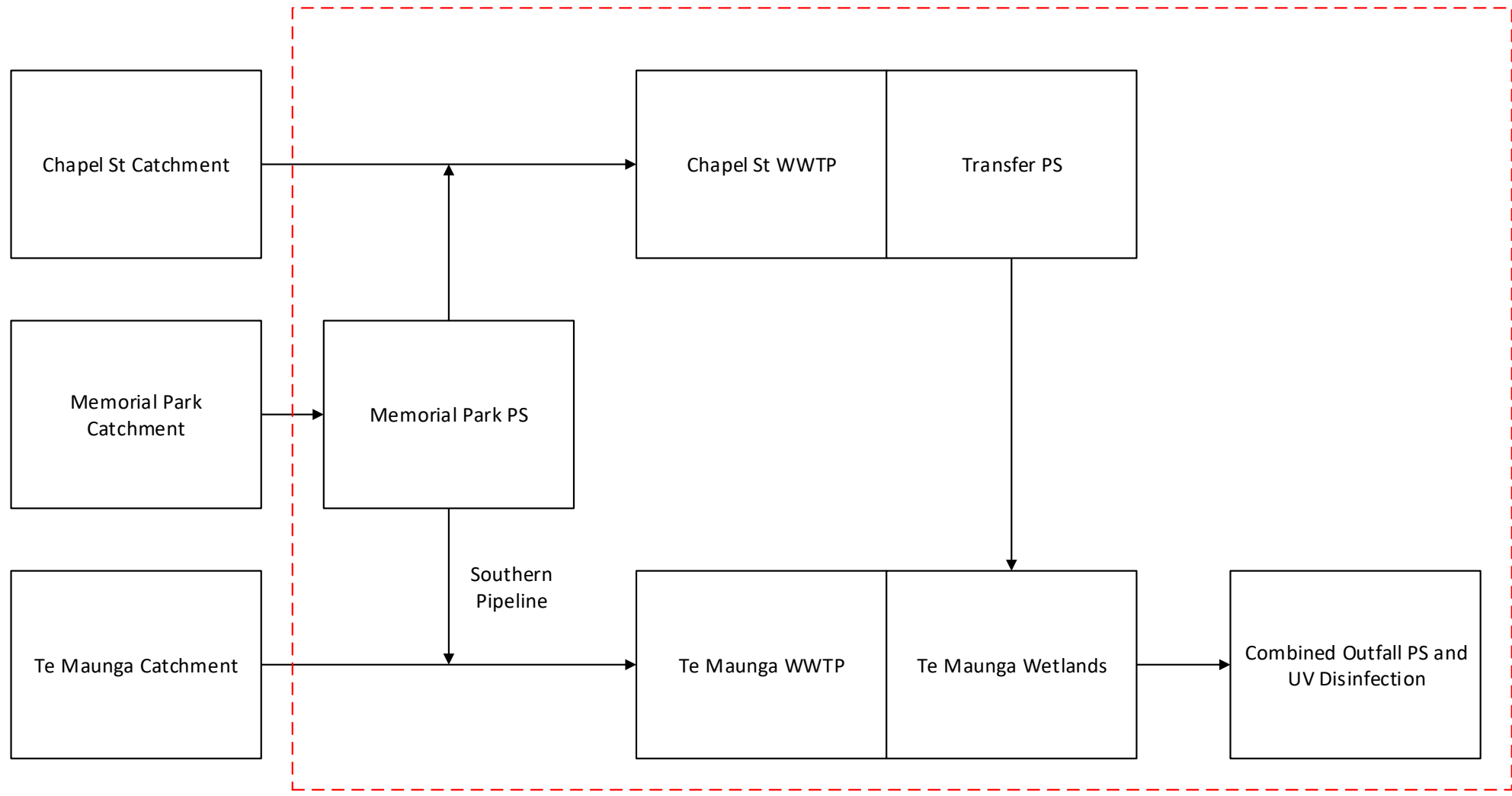
- Conventional treatment
 - Primary sedimentation
 - Secondary solids contact
 - Digesters and sludge handling
 - Biogas-powered cogeneration
- Space constrained
- Sensitive neighbours




Te Maunga

- Secondary-only process
 - Extended aeration system
 - Aerated/anoxic zones for nitrogen removal
 - Polishing ponds
 - New sludge handling system
- More space for expansion
- Poor ground conditions





 Extent of system assessed

Strategic Review

- What should the plant be treating?
- Are the right unit processes in place

Performance Review

- Big power users?
- Inefficient processes?
- Energy production potential?

Prioritisation

- Alignment with study goals?
- Potential for significant savings?

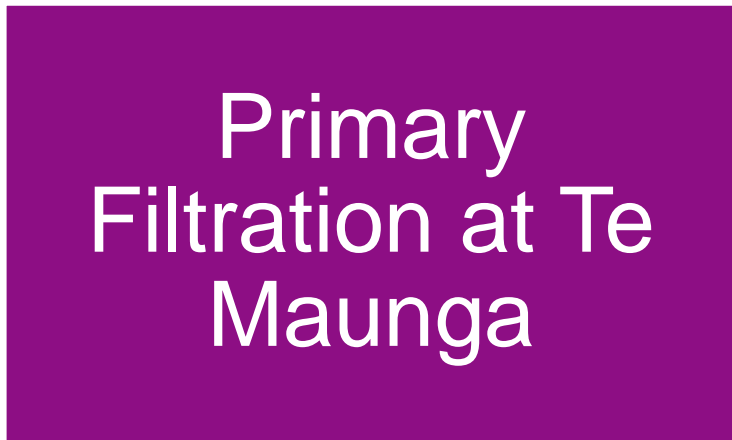
Shortlist

- Identify shortlist for further evaluation

Option	Description	Sub Options	Focus Ranking
Energy Efficiency Improvements			
Primary Solids removal at Te Maunga	Use either sedimentation or another primary solids removal process (such as Salsnes filters) to reduce secondary treatment BOD load and hence aeration demand.	<ul style="list-style-type: none"> ▪ PSTs (gravity only or enhanced) ▪ Salsnes Filters ▪ Digesters at Te Maunga ▪ Sludge transferred to Chapel St 	<ul style="list-style-type: none"> ▪ Medium ▪ High ▪ Low ▪ Medium
Bioreactor re-configuration	Optimise aeration requirements to meet consent discharge requirements	<ul style="list-style-type: none"> ▪ Decrease nitrification ▪ Cease nitrification 	<ul style="list-style-type: none"> ▪ Medium ▪ Medium
Energy Production Improvements			
Increase Existing Digester SRT	Improve digester gas production by increasing the time sludge spends digesting without adding significant additional processes	<ul style="list-style-type: none"> ▪ Recuperative Thickening ▪ Improve GB1 performance ▪ Upgrade WAS thickening 	<ul style="list-style-type: none"> ▪ High ▪ Low ▪ Low
Increase Primary sludge input to digesters	Primary sludge is more readily digestible, gives more stable digester performance. This can be done by improving performance and/or increasing throughput	<ul style="list-style-type: none"> ▪ Enhance CS PST performance ▪ Convert Chapel St to primary only ▪ Primary sludge from Te Maunga ▪ Import high strength trade waste 	<ul style="list-style-type: none"> ▪ High ▪ High ▪ Medium ▪ Very low
WAS conditioning	Improve digestibility of secondary sludge, improving gas production and digester stability	<ul style="list-style-type: none"> ▪ THP Chapel St WAS only ▪ THP Chapel St WAS + TM WAS ▪ Other sludge conditioning processes 	<ul style="list-style-type: none"> ▪ High ▪ Medium ▪ Low
Emissions Improvements (other than effects of above)			
Minimise transportation fuel use	Reduce the mass of sludge to be transported and/or the distance travelled. To reduce the latter an alternative disposal route would be required.	<ul style="list-style-type: none"> ▪ Bring forward installation of sludge dryer ▪ Use alternative fuel 	<ul style="list-style-type: none"> ▪ High ▪ High



Energy
Improvements

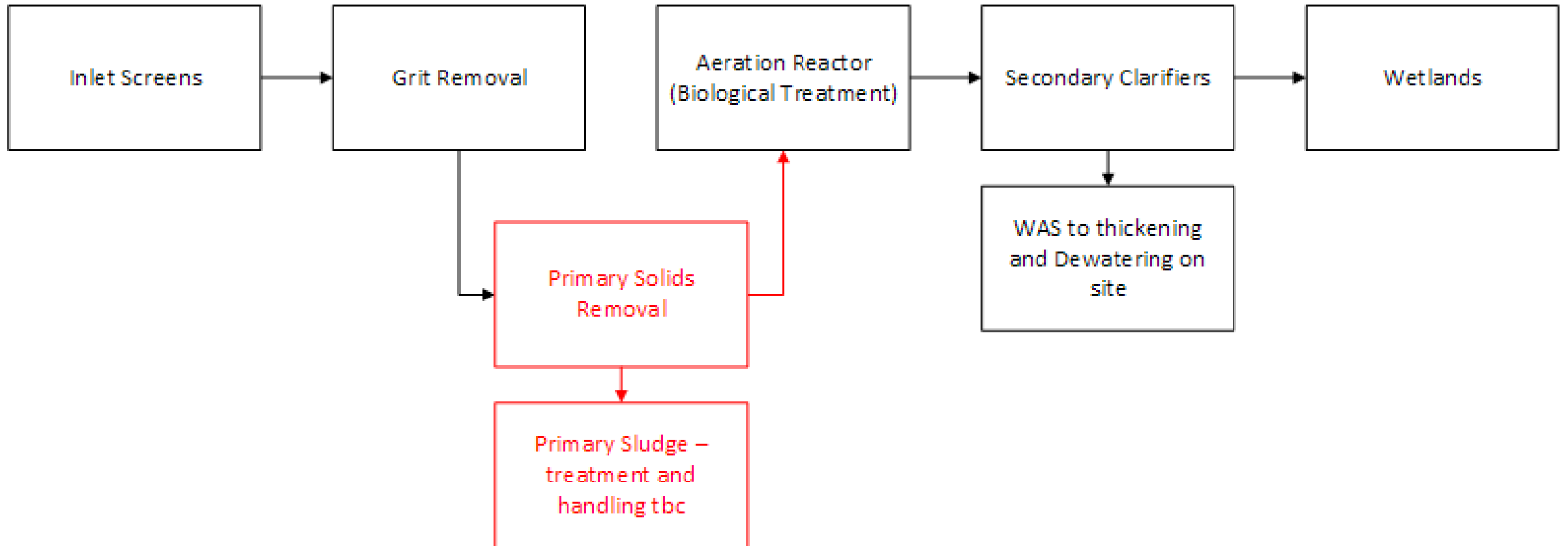


Primary
Filtration at Te
Maunga

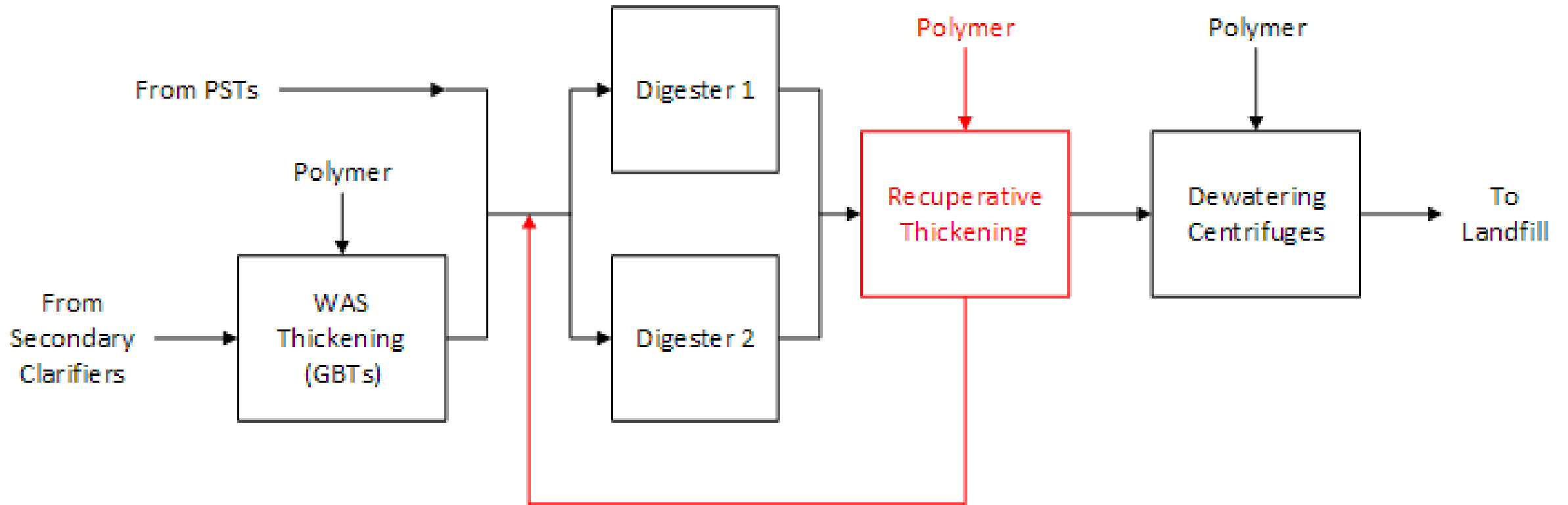


Chapel Street
Digesters
Recuperative
Thickening

Te Maunga – Primary Solids



Chapel St – Recuperative Thickening



Emissions Improvements



REDUCING VOLUMES OF
SLUDGE TRANSPORTED



SWITCHING TO LOWER CARBON
EMISSION TRANSPORT FUELS

TCC Outcomes

Option	Description	TM Works NPV	CS Works NPV	Total NPV	Energy Savings
1	Status quo	\$42.5M	\$8M	\$50.5M	-
2	Implement standard primary filtration at Te Maunga only	NPV \$40.1M (with dryer) - \$52.2M (without dryer)	\$8M	\$48.1M - \$60.2M	479,000 (2018) - 1,190,000 (2053)
3	Implement RT at Chapel St only	\$42.5M	\$8.8M	\$51.3M	1,800,000
4	Implement primary filtration at TM, implement RT at CS, digest TM primary sludge at CS	\$41M (without dryer) - \$43.3M (with dryer)	\$8.8M	\$49.8M - \$52.1M	CS: 479,000 (2018) - 1,190,000 (2053) TM: 1,809,000 (2018) - 1,818,000 (2053)
5	Implement standard primary filtration at TM, implement RT at CS, treat TM primary sludge on site	NPV \$40.1M (with dryer) - \$52.2M (without dryer)	\$8.8M	\$48.8M - \$61.0M	CS: 479,000 (2018) - 1,190,000 (2053) TM: 1,800,000

In
Conclusion

Tool to identify and realise energy savings in the short
and long term



Biggest carbon reduction benefit is in reducing
transport diesel use

Reducing mass

Changing fuel



**make
everyday
better.**