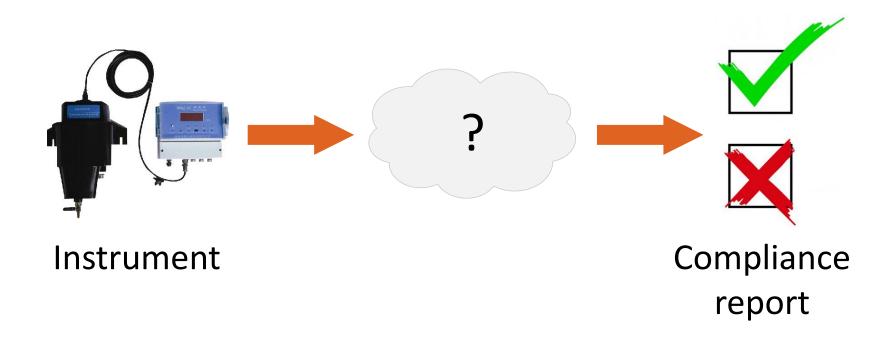
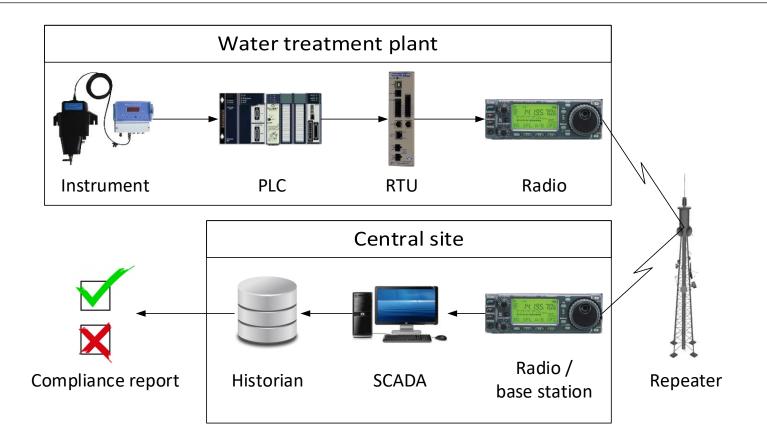


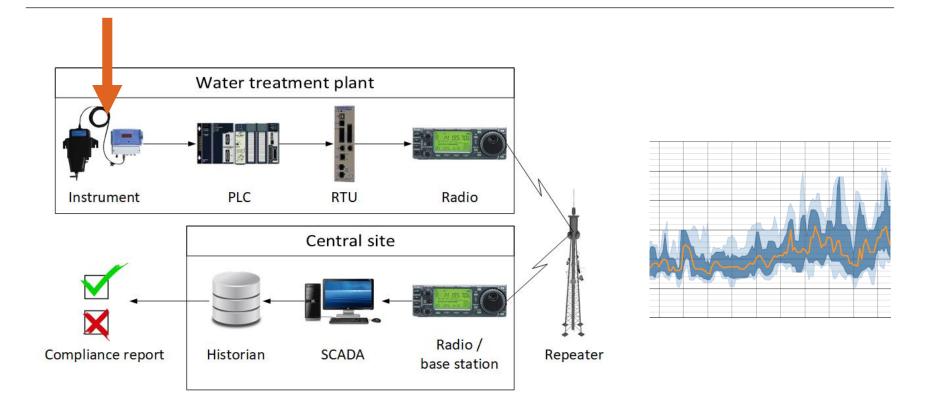
What's behind a compliance report?



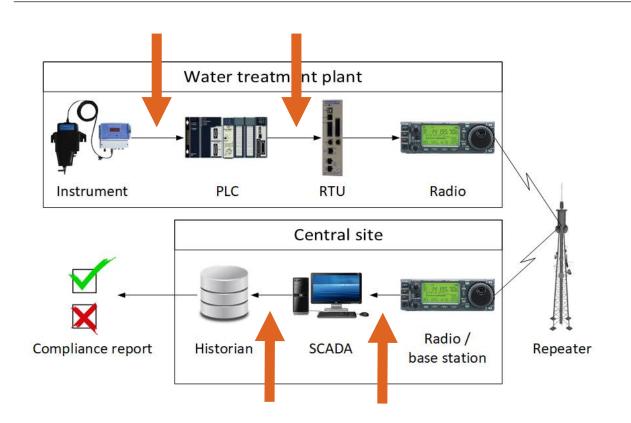
Compliance data path



Measurement drift



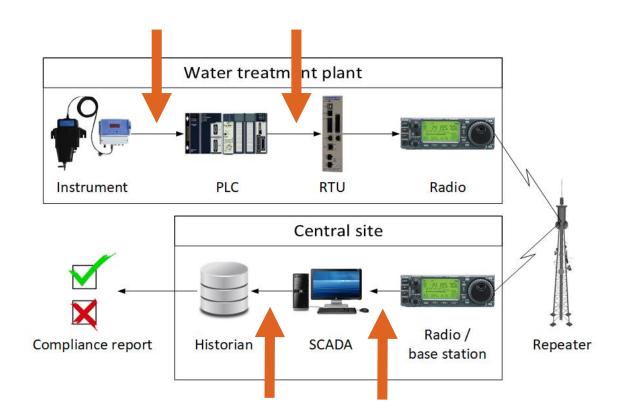
Scaling mismatch



Instrument						
Reading	1.5					
0% Scale (4mA)	0					
100% Scale (20mA)	5					
Measurement unit	NTU					

PLC							
Reading	0.9						
0% Scale (4mA)	0						
100% Scale (20mA)	3						
Measurement unit	NTU						

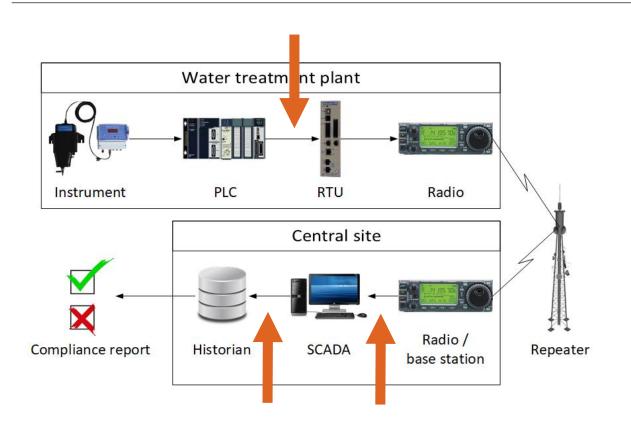
Unit mismatch



Instrument							
Reading	2.5						
0% Scale (4mA)	0						
100% Scale (20mA)	5						
Measurement unit	L/s						

PLC								
Reading	2.5							
0% Scale (4mA)	0							
100% Scale (20mA)	5							
Measurement unit	m3/hr							

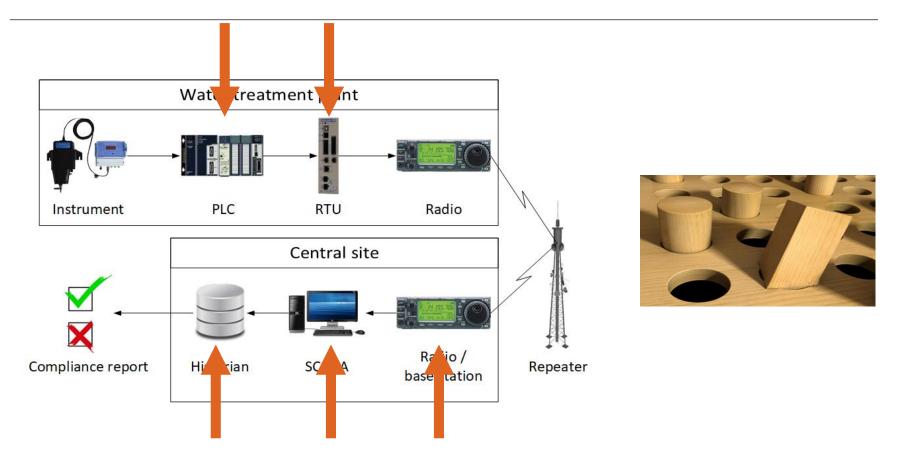
Data location misreference



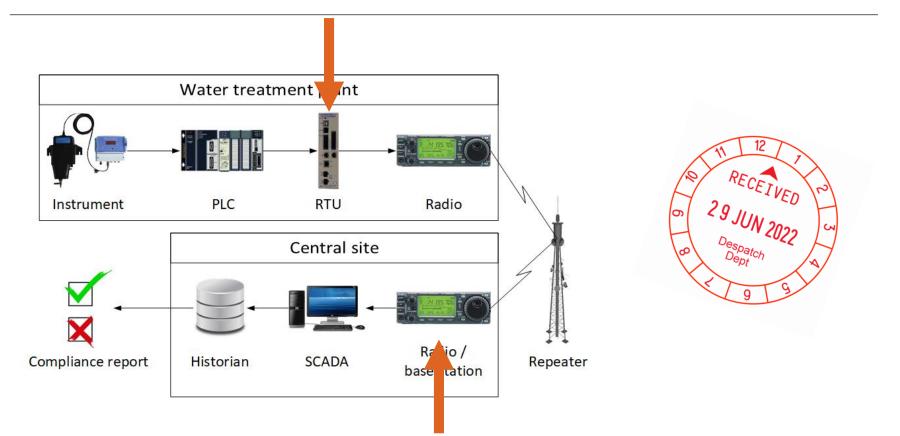
RETURN TO SENDER

not known at this address please update your records

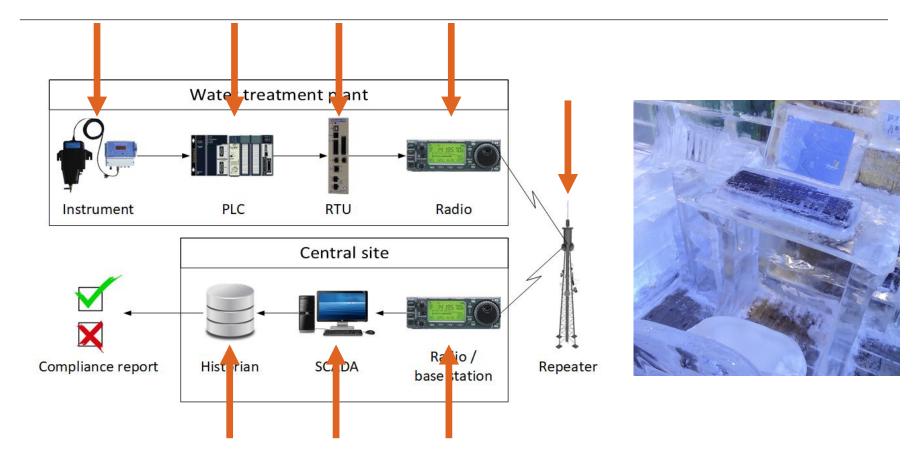
Data type mismatch



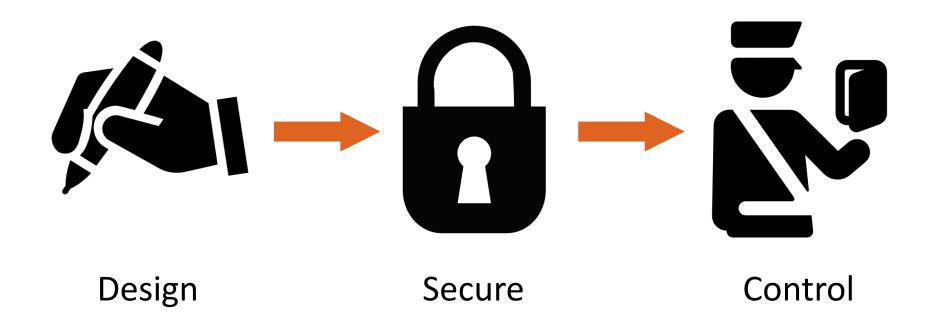
Timestamping



Device lockup



How to minimise risk?



Design

Equipment

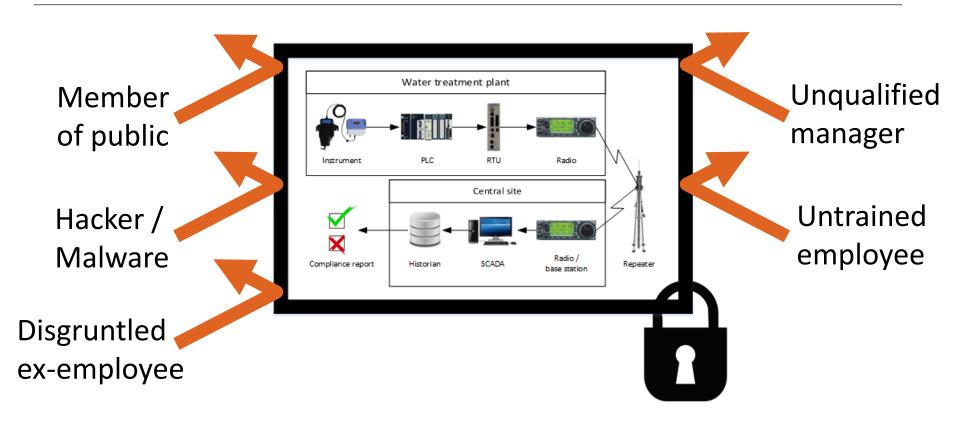
Each item of information has its own row

Instrument		PLC			RTU RTU base		se s tation	SCADA		Historian			
Internal		Input		Output		Inte nal		Internal		Internal		Internal	
Last calibration	1/01/2020												
Next calibration	1/04/2020												
0% Scale	0	0% Scale	О							0% Scale	0		
100% Scale	5	100% Scale	5							100% Scale	5		
Unit	NTU	Unit	NTU	Unit	NTU	Unit	NTU	Unit	NTU	Unit	NTU	Unit	NTU
An a logue scale	4-20mA	Ana logue scale	4-20mA										
		Data tag	NTU in	Data tag	NTU out	Data tag	NTU in	Data tag	SiteX.NTU	Data tag	SiteX.NTU	Data tag	SiteX.NTU
		Data type	REAL	Data type	REAL	Data type	REAL	Data type	FLOAT(32)	Data type	FLOAT(32)	Data type	FLOAT(32)
		Words used	2	Words used	2	Words used	2						
		First register	30001	First register	40001	First register	40001						

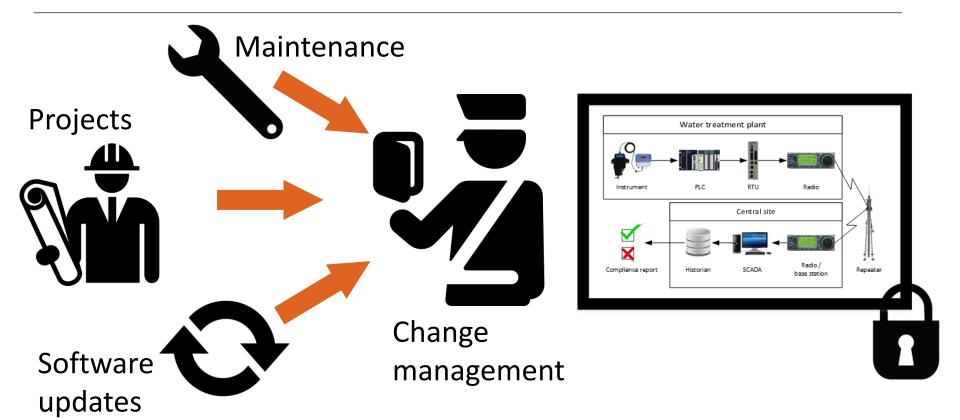


Compliance data information associated with the equipment

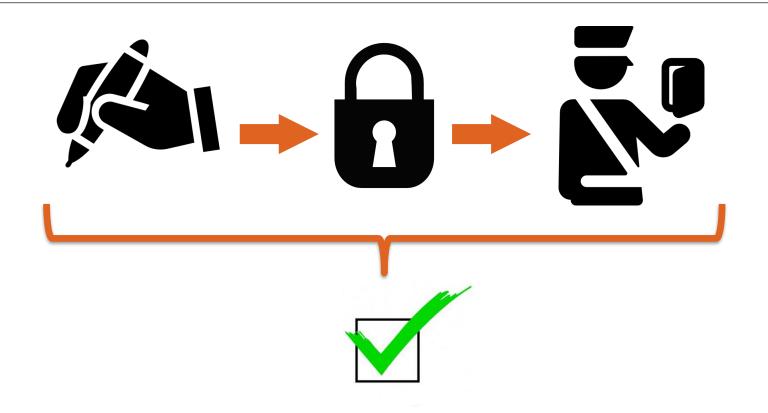
Secure



Control



Conclusion



Questions?

