



SeweX modelling tool for corrosion & odour management

Rob Dexter, DCM Process Control, New Zealand

Tung Nguyen, NexGen Water, Australia

Kara Mueller and Achilles Milanes, City of Gold Coast, Australia

Keshab Sharma and **Zhiguo Yuan**, The University of Queensland, Australia

Take-home message

A power model is available to support proactive management of sewer corrosion and odour



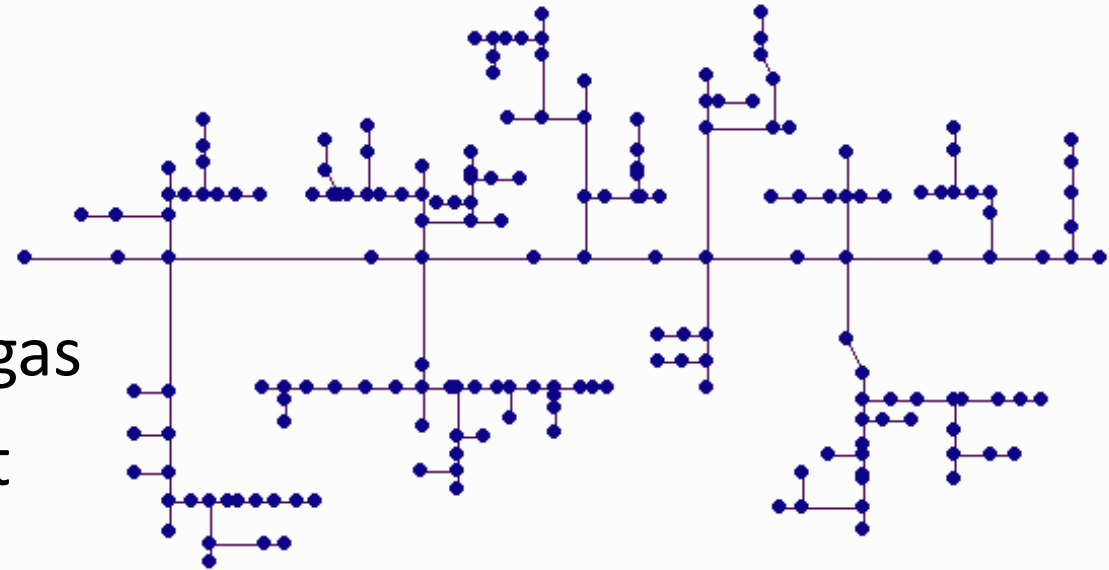
Presentation outline

- An overview of the SeweX model
- SeweX model development – a little history
- SeweX capability
- Inputs required by the model
- Application examples

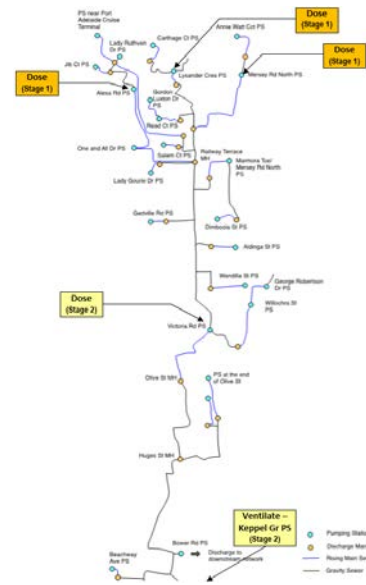
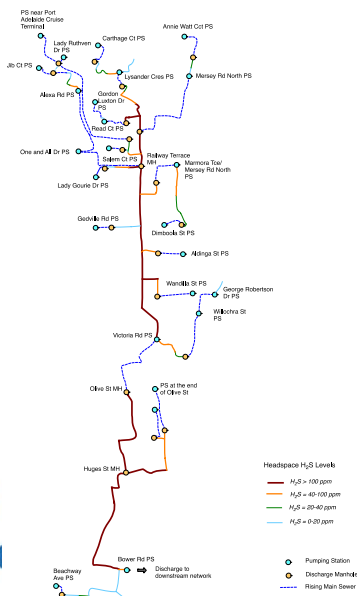
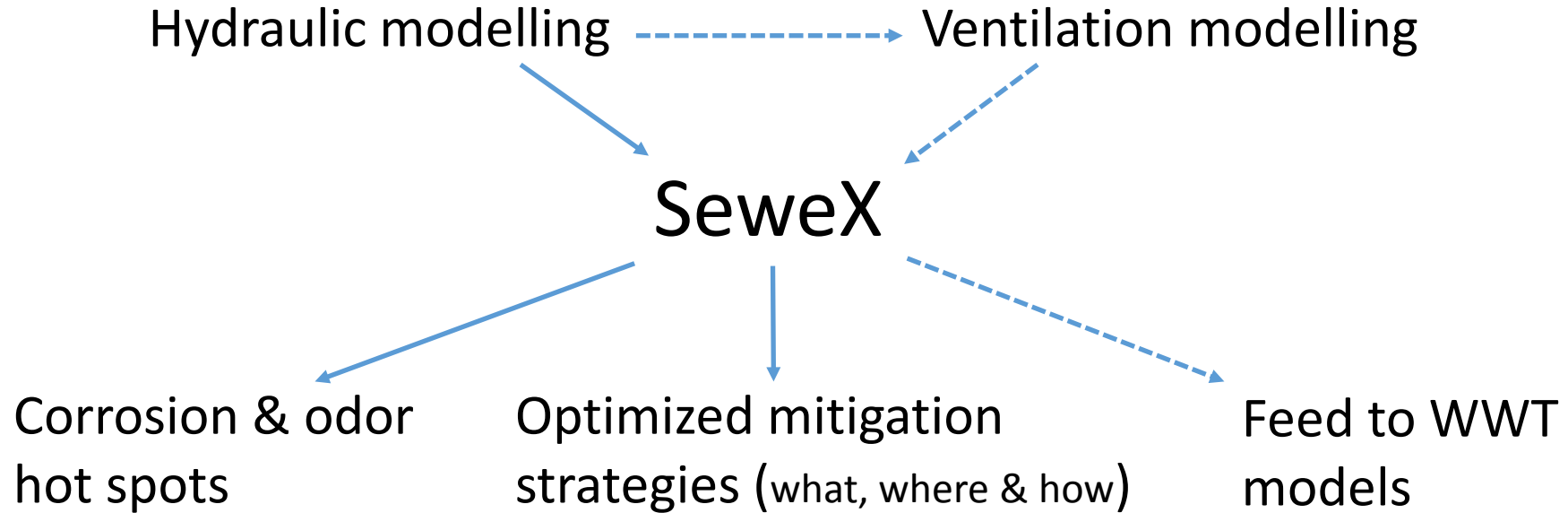
What's the SeweX model?

A state-of-the-art *dynamic, network* model describing in-sewer physical, chemical and biological processes, predicting:

- Corrosion and odor hotspots
- Optimization of mitigation strategies including both chemical dosing and ventilation
- Master planning
- Operational optimization
- Methane emissions as a greenhouse gas
- Feed to a wastewater treatment plant



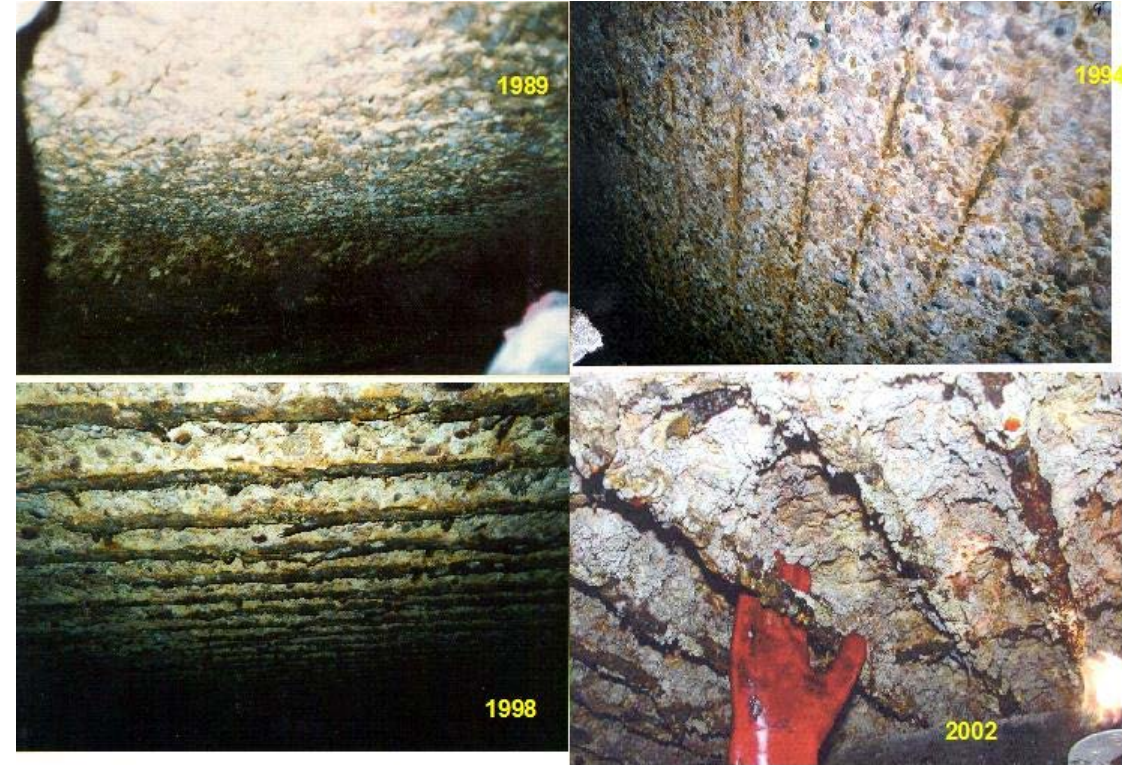
SewerX and sewer modelling



Starting point (2003)

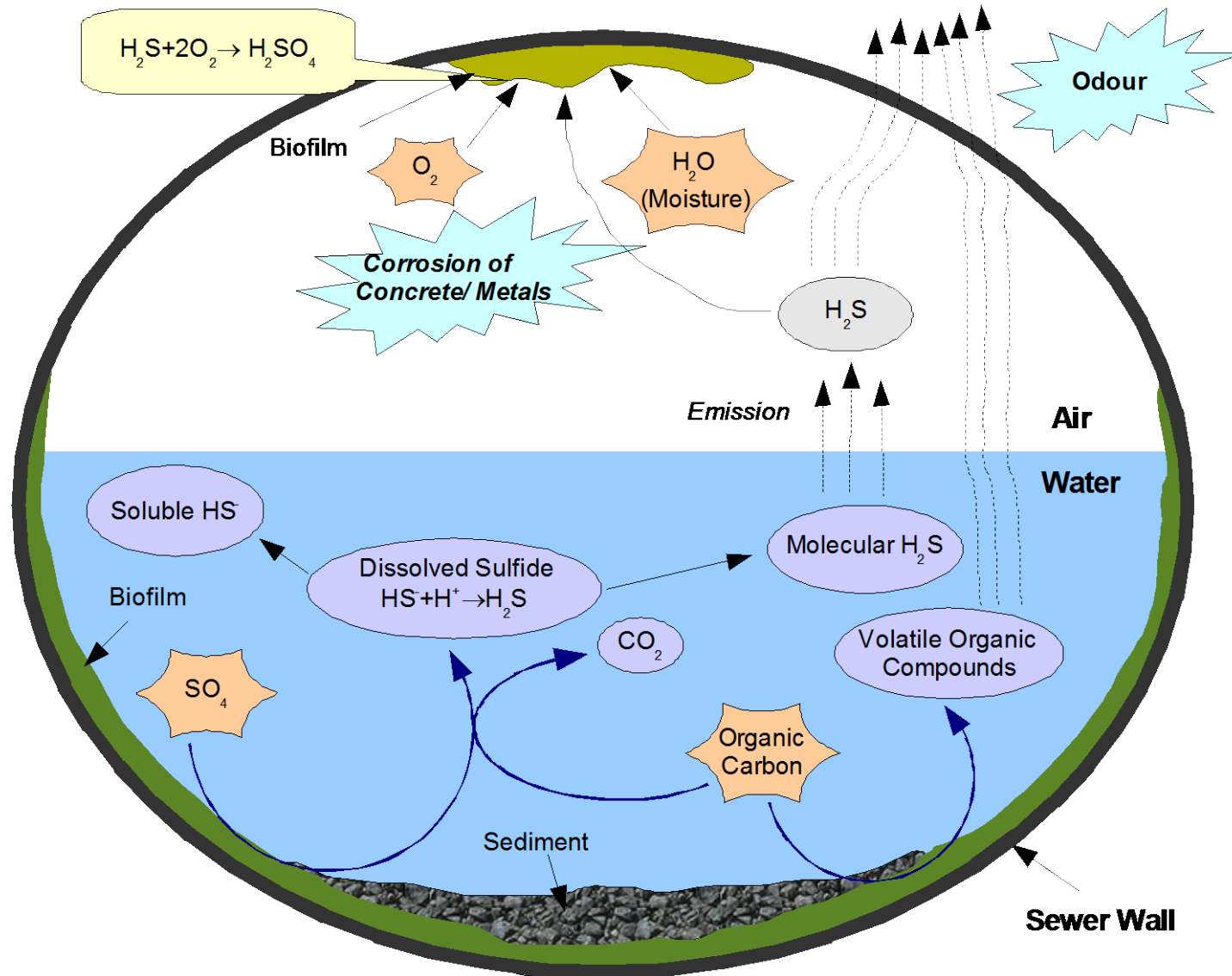


Collapsed 900 mm Gravity Main of GCW after a short service time of 12 years (Feb 2003)



The rapid corrosion of a large SWC gravity main (2.9m wide, 2m high, 10km), rehabilitated with a cost of \$100M

Starting point (2003)



Partnership in Australia and beyond (>\$30M)



Australian Government
Australian Research Council

AWMC Partners, Collaborators, Clients

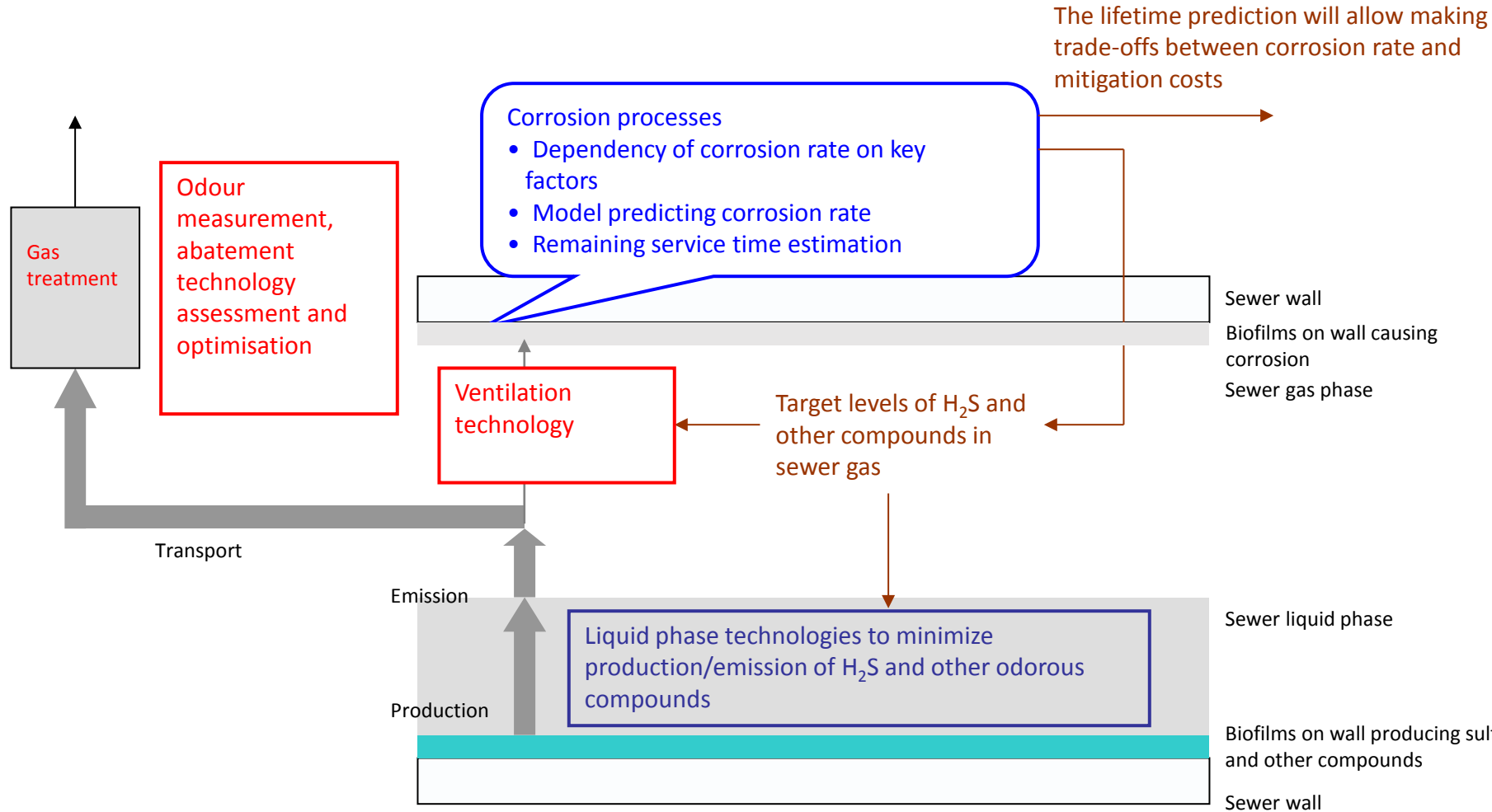
University	
Industry	

Partners outside Australia

- DC Water
- Brown & Caldwell
- USP Technologies
- Aquafin NV
- PUB, Singapore
- DCM Process Control



Research done to date



Model to predict the production, emission and transport of the compounds

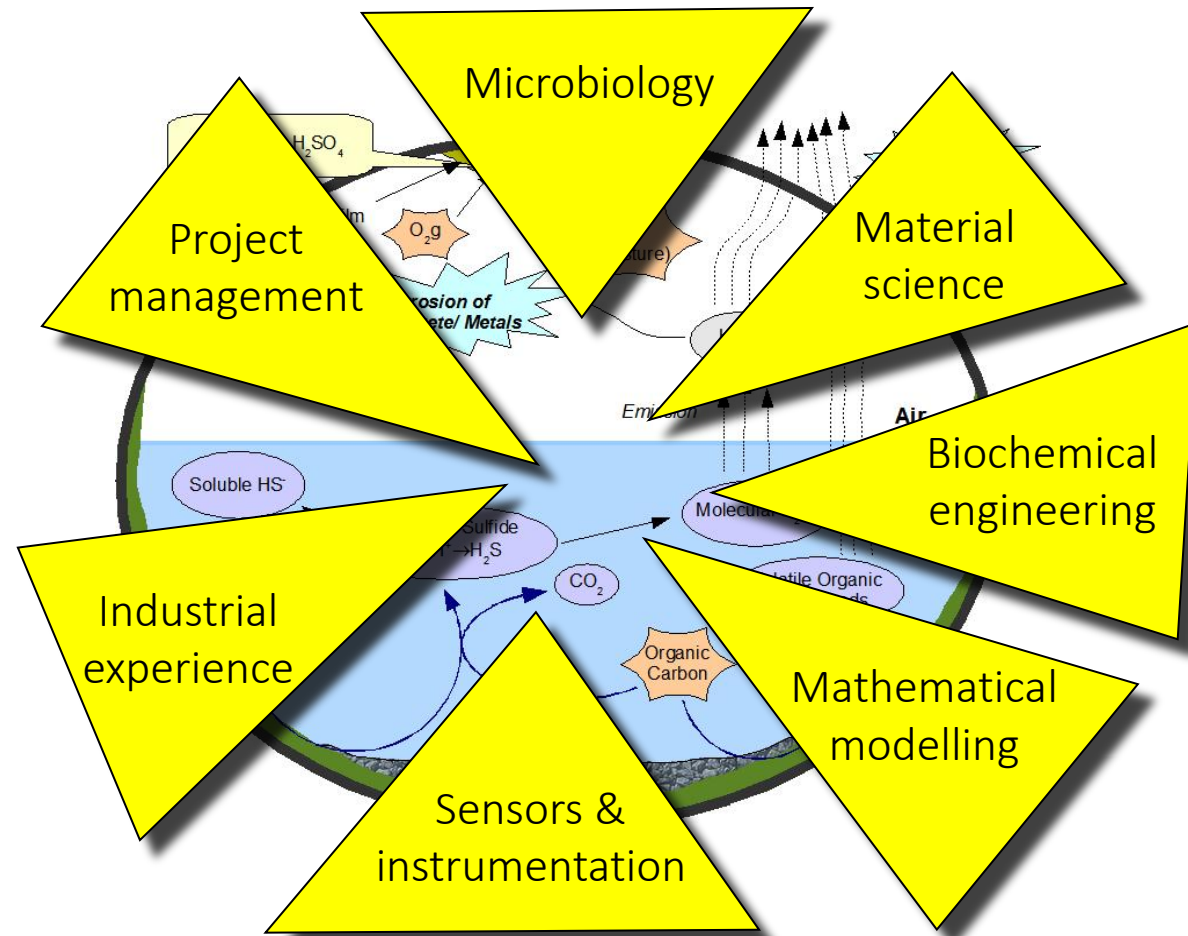
Research methodology

- An integrated approach



Research methodology

- An integrated approach



SeweX capability

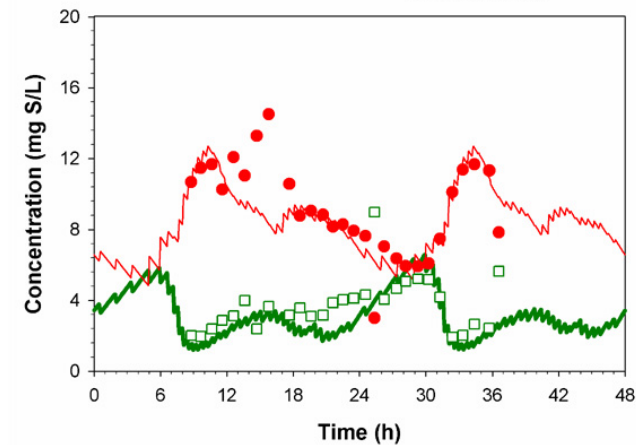
- Version 0 in 2003 for rising mains based on literature
- Improved, calibrated and validated over 13 years
 - Biochemical reaction models enhanced
 - Impact of flows on kinetics incorporated
 - Reactions induced by chemical addition modelled (O_2 , nitrate, iron, $Mg(OH)_2$, Caustic, FNA)
 - Methane prediction included
 - Extended to gravity sewers (gas/liquid mass transfer, air movement)
 - Interface with hydraulic models
 - Physicochemical reactions, pH prediction
 - pH inhibition
 - Sulfide consumption by air-phase biofilm
 - Interface with wastewater treatment model for integrated simulation
 - ARMA model for flow prediction to support on-line chemical dosing control
 - In-sediment reactions
- Many real-life application over the past 13 years
- On-going improvement with new knowledge generated



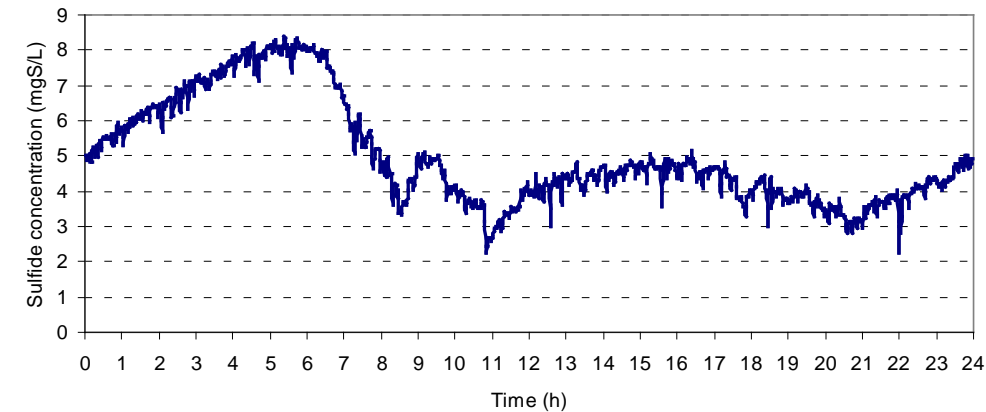
Data requirements

- Sewer details - from GIS, layout map etc.
- Hydraulic data - from hydraulic model, SCADA data and wet-well details
- Air flow data - from an external model (optional)
- Wastewater composition - historical data, measurement campaign, assumptions in the case of domestic sewage
- Other information
 - Chemical dosing if any, sewage temperature, humidity, odour control facilities if any

Manual sampling - 2003

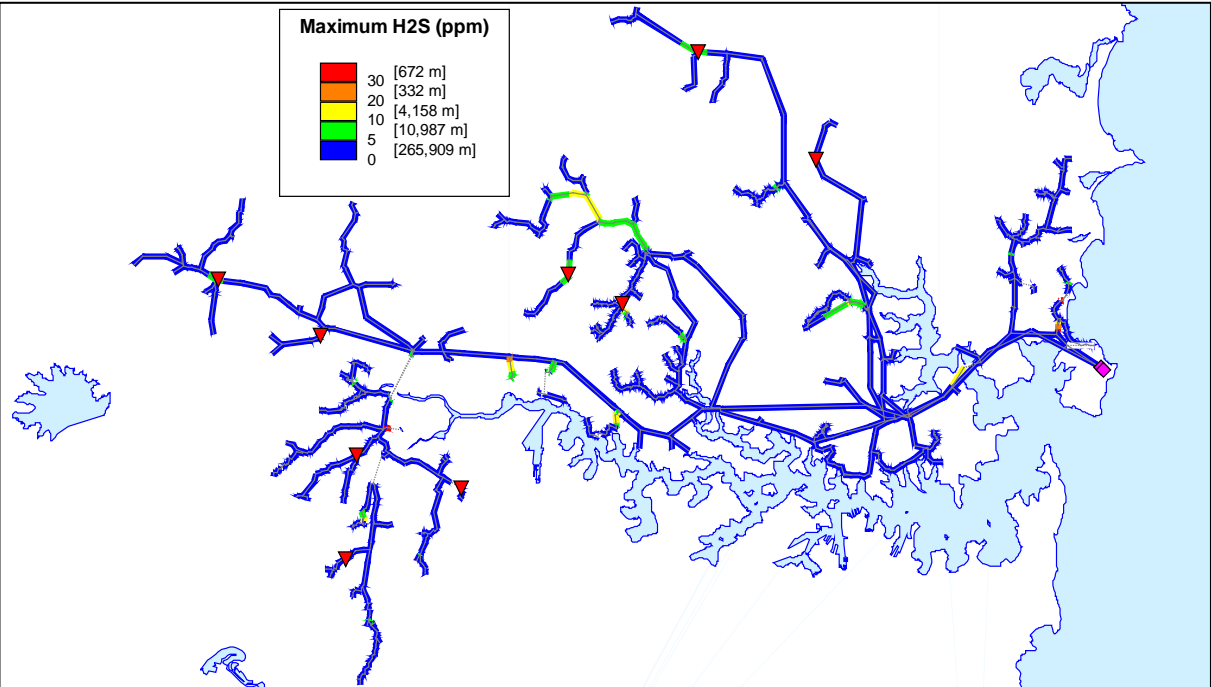
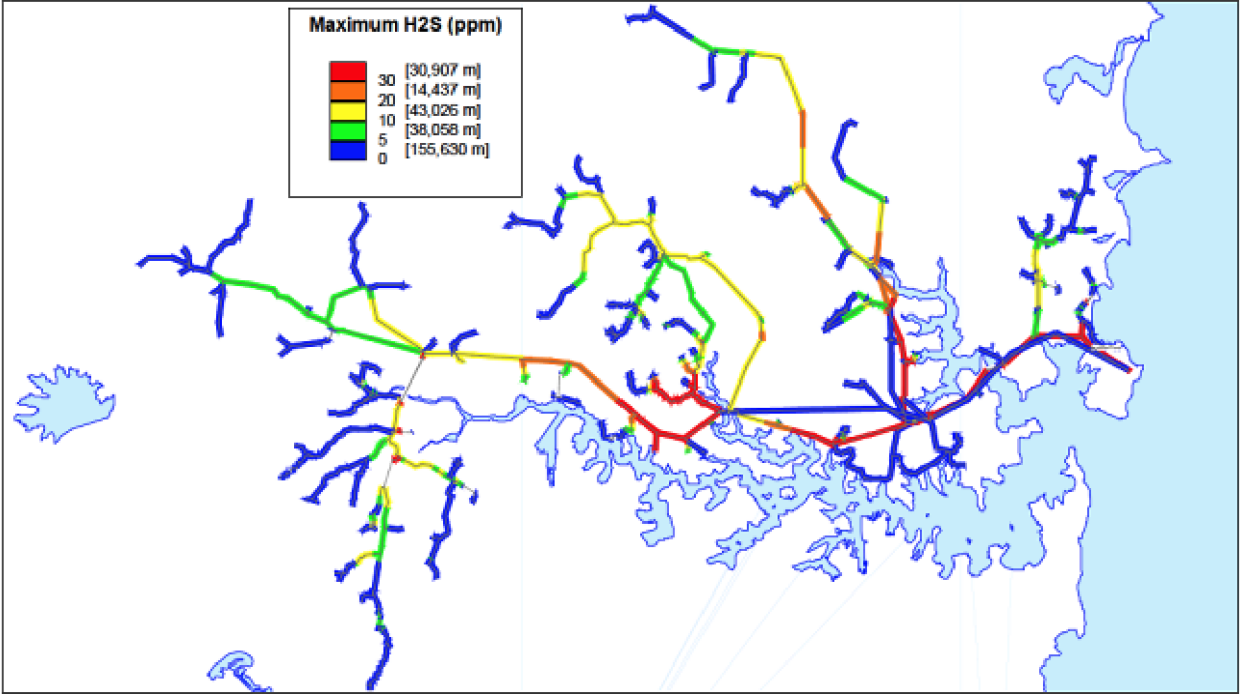


On-line monitoring - today

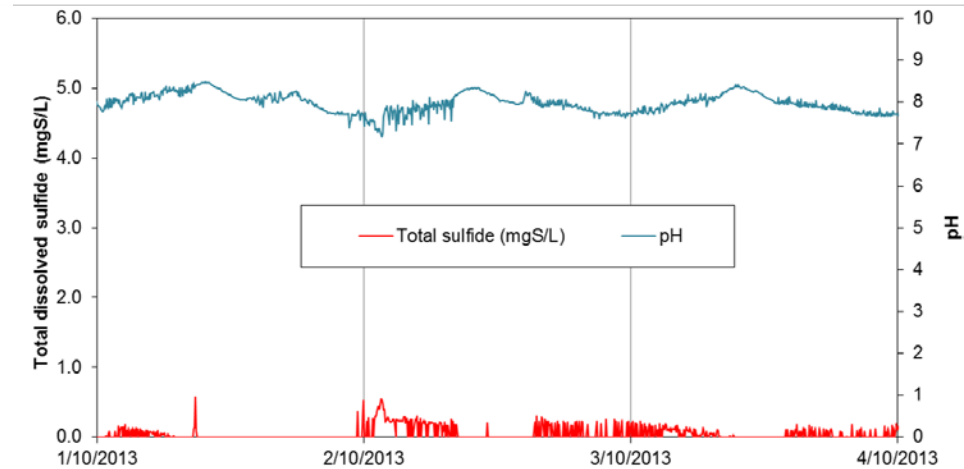
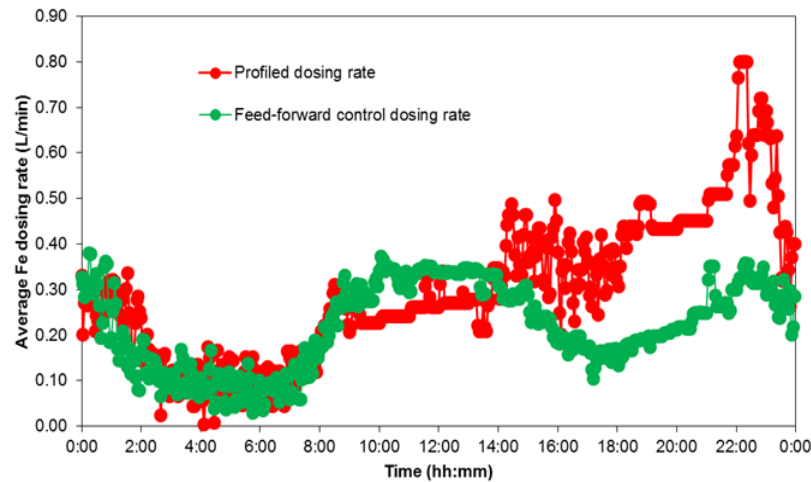


Case study 1: master planning at catchment scale

Application of the SeweX model to one catchment saved SWC \$90 millions



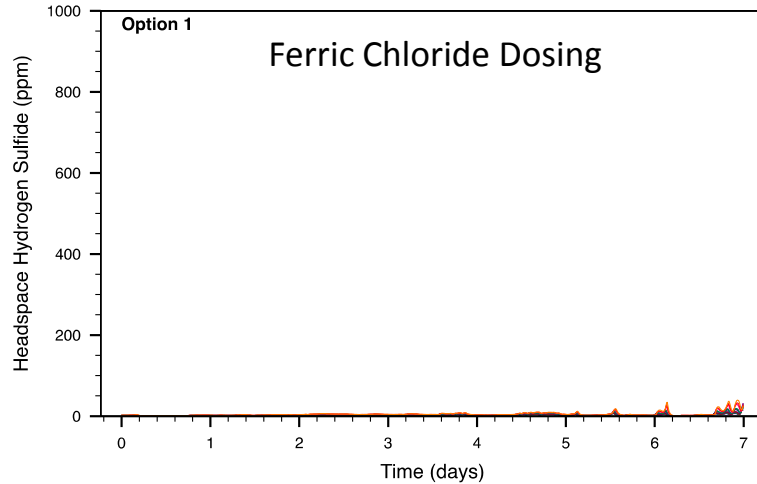
Case study 2: operational optimisation for selected pipes



Parameters	No dosing	Profiled dosing	Feed-forward dosing
Sewage flow (ML/d)	21	20.9	20.9
pH	7.4 ± 0.2	7.3 ± 0.2	7.4 ± 0.2
Average TDS (mgS/L)	1.65	0.13	0.07
90% TDS (mgS/L)	3.08	0.46	0.23
Iron dosage (L/day)	0	433	318

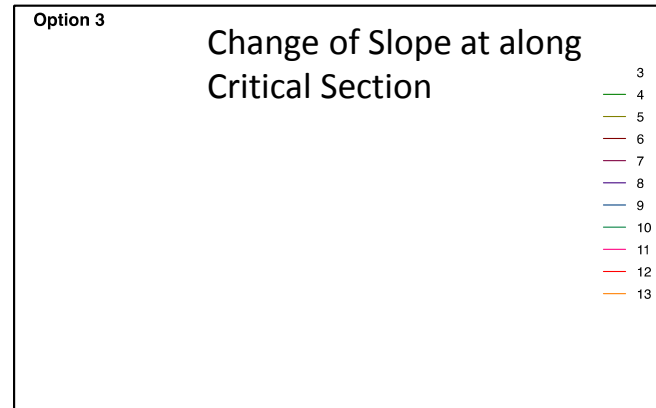
25% chemical saving!
Annual saving can be higher due to rainfalls.

Case study 3: Impact of trade waste discharge



Trade Waste Sulfide Discharge
Control at 1 mg S/L

Trade Waste Sulfide Discharge
Control at 5 mg S/L



Headspace
H₂S

Case study 4: Estimating CH₄ emissions from a large catchment by developing empirical equations

Rising mains

$$r_{CH_4} = 3.452 \times 1.06^{(T-20)} \times D \times N^{0.202} \times (0.396)^{(1-N \cdot t_p/1440)}$$

Gravity mains

$$r_{CH_4} = 0.419 \times 1.06^{(T-20)} \times Q^{0.26} \times D^{0.28} \times S^{-0.138}$$

Other applications

- Flow diversions
- Expansion of service area
- Change in water use pattern
- Integrated modelling of sewer and wastewater treatment plant

Take-home message

A power model is available to support proactive management of sewer corrosion and odour



Acknowledgements to team members and partners



Thank You